

# Technical Note

## TorqLOC Clamp Sets – Cross Reference

The complete clamp sets (item #86 on parts lists) contain the following components.

Model	Shaft Diameter		Complete Clamp Set (Item #86)	Clamping Ring	Bronze Support Bushing	Torque Bushing		Shrink Disc**	
	mm	inch				Steel	Stainless	Steel	Stainless
ST37 WT37	16	0.625	1067 816 6	0643 726 5	0643 736 2	0643 780 X		0643 957 8	1906 762 3
			1067 843 3	0643 934 9	0643 736 2		0643 871 7		
		0.6875	1067 817 4	0643 726 5	0643 737 0	0643 781 8			
			1067 844 1	0643 934 9	0643 737 0		0643 873 3		
	19	0.75	1067 818 2	0643 726 5	0643 738 9	0643 782 6			
			1067 846 8	0643 934 9	0643 738 9		0643 875 X		
20		1067 815 8	0643 726 5	0643 941 1	0643 950 0				
		1067 807 7	0643 934 9	0643 941 1		0643 877 6			
KT37 FT37 ST47 WT47	25		1068 058 6	0643 728 1	1068 057 8	1068 055 1		0643 958 6	1906 763 1
			1067 819 0	0643 728 1	0643 744 3	0643 788 5			
		1.00	1067 847 6	0643 935 7	0643 744 3		0643 879 2		
			1067 820 4	0643 728 1	0643 745 1	0643 789 3			
	30	1.1875	1067 848 4	0643 935 7	0643 745 1		0643 881 4		
			1067 821 2	0643 728 1	0643 739 7	0643 790 7			
	1.25	1067 849 2	0643 935 7	0643 739 7		0643 883 0			
		1067 822 0	0643 729 X	0643 748 6	0643 792 3				
KT39 KT47  FT47  ST57	30	1.1875	1067 869 7	0643 936 5	0643 748 6		0643 887 3	0643 959 4	1906 765 8
			1067 823 9	0643 729 X	0643 749 4	0643 793 1			
		1.250	1067 850 6	0643 936 5	0643 749 4		0643 889 X		
			1067 824 7	0643 729 X	0643 750 8	0643 794 X			
	35	1.375	1067 851 4	0643 936 5	0643 750 8		0643 891 1		
			1067 825 5	0643 729 X	0643 751 6	0643 795 8			
	1.4375	1067 852 2	0643 936 5	0643 751 6		0643 893 8			
		1067 826 3	0643 730 3	0643 755 9	0643 799 0				
KT49 KT57 KT67  FT57 FT67  ST67	35	1.375	1067 870 0	0643 937 3	0643 755 9		0643 897 0	0643 960 8	1906 766 6
			1067 827 1	0643 730 3	0643 756 7	0643 800 8			
		1.4375	1067 853 0	0643 937 3	0643 756 7		0643 899 7		
			1067 829 8	0643 730 3	0643 757 5	0643 801 6			
	38	1.50	1067 854 9	0643 937 3	0643 757 5		0643 901 2		
			1067 803 4	0643 730 3	0643 944 6	0643 953 5			
40		1067 810 7	0643 937 3	0643 944 6		0643 905 5			
		1067 830 1	0643 730 3	0643 758 3	0643 802 4				
	1.625	1067 855 7	0643 937 3	0643 758 3		0643 903 9			
		0045 052 9	0045 008 1	0045 006 5	0045 005 7				

\* Not available for KT57 or FT57

\*\* Part number listed for reference only - not included in the Clamp Set.

# Technical Note

Model	Shaft Diameter		Complete Clamp Set (Item #86)	Clamping Ring	Bronze Support Bushing	Torque Bushing		Shrink Disc**	
	mm	inch				Steel	Stainless	Steel	Stainless
KT77 FT77 ST77	40		<b>1068 063 2</b>	0643 732 X	1068 061 6	1068 059 4		0643 961 6	1906 767 4
		1.625	<b>1067 832 8</b>	0643 732 X	0643 767 2	0643 811 3			
			<b>1067 856 5</b>	0643 938 1	0643 767 2		0643 907 1		
		1.6875	<b>0046 384 1</b>	0643 732 X	0046 383 3	0046 382 5			
		1.75	<b>1067 833 6</b>	0643 732 X	0643 768 0	0643 812 1			
			<b>1067 857 3</b>	0643 938 1	0643 768 0		0643 909 8		
	45		<b>1068 064 0</b>	0643 732 X	1068 062 4	1068 060 8			
		1.9375	<b>1067 834 4</b>	0643 732 X	0643 769 9	0643 813 X			
			<b>1067 858 1</b>	0643 938 1	0643 769 9		0643 911 X		
	50		<b>1067 804 2</b>	0643 732 X	0643 947 0	0643 954 3			
			<b>1067 811 5</b>	0643 938 1	0643 947 0		0643 915 2		
	51	2.00	<b>1067 835 2</b>	0643 732 X	0643 770 2	0643 814 8			
		<b>1067 860 3</b>	0643 938 1	0643 770 2		0643 913 6			
KT87 FT87 ST87		1.9375	<b>1067 836 0</b>	0643 733 8	0643 740 0	0643 741 9		0643 962 4	1906 768 2
			<b>1067 861 1</b>	0643 939X	0643 740 0		0643 917 9		
	50		<b>1068 006 3</b>	0643 733 8	0643 560 2	0643 561 0			
	51	2.00	<b>1067 837 9</b>	0643733 8	0643 772 9	0643 816 4			
			<b>1067 863 8</b>	0643 939 X	0643 772 9		0643 919 5		
	55		<b>1068 067 5</b>	0643 733 8	1068 066 7	1068 065 9			
	60		<b>1067 871 9</b>	0643 733 8	0643 629 3	0643 628 5			
			<b>1067 872 7</b>	0643 939 X	0643 629 3		1067 873 5		
		2.375	<b>1067 838 7</b>	0643 733 8	0643 773 7	0643 817 2			
			<b>1067 864 6</b>	0643 939 X	0643 773 7		0643 921 7		
	62	2.4375	<b>1067 839 5</b>	0643 733 8	0643 774 5	0643 818 0			
			<b>1067 865 4</b>	0643 939 X	0643 774 5		0643 923 3		
65		<b>1067 805 0</b>	0643 733 8	0643 948 9	0643 955 1				
		<b>1067 812 3</b>	0643 939 X	0643 948 9		0643 925 X			
KT97 FT97 ST97	60		<b>1068 072 1</b>	0643 734 6	1068 070 5	1068 068 3		0643 963 2	1906 769 0
	62	2.4375	<b>1067 840 9</b>	0643 734 6	0643 776 1	0643 820 2			
			<b>1067 866 2</b>	0643 940 3	0643 776 1		0643 927 6		
	65		<b>1068 074 8</b>	0643 734 6	1068 071 3	1068 069 1			
	70	2.75	<b>1067 841 7</b>	0643 734 6	0643 777 X	0643 821 0			
			<b>1067 867 0</b>	0643 940 3	0643 777 X		0643 929 2		
		2.9375	<b>1067 842 5</b>	0643 734 6	0643 778 8	0643 822 9			
			<b>1067 868 9</b>	0643 940 3	0643 778 8		0643 931 4		
75		<b>1067 806 9</b>	0643 734 6	0643 949 7	0643 956 X				
		<b>1067 813 1</b>	0643 940 3	0643 949 7		0643 933 0			

\*\* Part number listed for reference only - not included in the Clamp Set.



Date: 1-2020  
Replaces: GM-042-10

## GM-042-11

Page 2 of 3

# Technical Note

Model	Shaft Diameter		Complete Clamp Set (Item #86)	Clamping Ring	Bronze Support Bushing	Torque Bushing		Shrink Disc**	
	mm	inch				Steel	Stainless	Steel	Stainless
KT107 FT107	80		1068 046 2	1068 054 3	1067 895 6	1068 036 5		1067 927 8	1906 770 4
			1067 918 9	1067 881 6	1067 895 6		1067 890 5		
		3.25	1068 050 0	1068 054 3	1067 882 4	1068 041 1			
			1067 922 7	1067 881 6	1067 882 4		1067 886 7		
	85		1068 047 0	1068 054 3	1067 896 4	1068 037 3			
			1067 919 7	1067 881 6	1067 896 4		1067 891 3		
		3.4375	1068 051 9	1068 054 3	1067 883 2	1068 043 8			
			1067 923 5	1067 881 6	1067 883 2		1067 887 5		
	90		1068 048 9	1068 054 3	1067 897 2	1068 038 1			
			1067 920 0	1067 881 6	1067 897 2		1067 892 1		
		3.625	1068 052 7	1068 054 3	1067 884 0	1068 044 6			
			1067 924 3	1067 881 6	1067 884 0		1067 888 3		
	95		1068 049 7	1068 054 3	1067 898 0	1068 040 3			
			1067 921 9	1067 881 6	1067 898 0		1067 894 8		
		3.750	1068 053 5	1068 054 3	1067 885 9	1068 045 4			
			1067 925 1	1067 881 6	1067 885 9		1067 889 1		
KT127 FT127	3.4375	1068 016 0	1068 034 9	1067 948 0	1068 009 8				
		1067 979 0	1067 928 6	1067 948 0		1067 939 1			
	3.750	1068 017 9	1068 034 9	1067 949 9	1068 010 1				
		1067 980 4	1067 928 6	1067 949 9		1067 940 5			
	100	3.9375	1068 018 7	1068 034 9	1067 950 2	1068 012 8			
			1067 981 2	1067 928 6	1067 950 2		1067 941 3		
	4.00	1068 019 5	1068 034 9	1067 951 0	1068 013 6				
		1067 982 0	1067 928 6	1067 951 0		1067 942 1			
	105		1068 015 2	1068 034 9	1067 947 2	1068 007 1			
			1067 978 2	1067 928 6	1067 947 2		1067 938 3		
4.1875	1068 020 9	1068 034 9	1067 952 9	1068 014 4					
	1067 983 9	1067 928 6	1067 952 9		1067 944 8				
KT157 FT157	110	1068 028 4	1068 035 7	1067 969 3	1068 021 7				
		1067 984 7	1067 961 8	1067 969 3		1067 963 4			
	4.4375	1068 030 6	1068 035 7	1067 971 5	1068 023 3				
		1067 986 3	1067 961 8	1067 971 5		1067 965 0			
	4.50	1068 031 4	1068 035 7	1067 972 3	1068 024 1				
		1067 987 1	1067 961 8	1067 972 3		1067 966 9			
	120	1068 077 2	1068 035 7	1068 076 4	1068 075 6				
	125	1068 029 2	1068 035 7	1067 970 7	1068 022 5				
		1067 985 5	1067 961 8	1067 970 7		1067 964 2			
	4.9375	1068 032 2	1068 035 7	1067 973 1	1068 026 8				
1067 989 8		1067 961 8	1067 973 1		1067 967 7				
5.00	1068 033 0	1068 035 7	1067 975 8	1068 027 6					
	1067 990 1	1067 961 8	1067 975 8		1067 968 5				

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